



## 34 V, Digital-Input Serializer for 5V Systems

### FEATURES

- **Eight Digital Sensor Inputs**
  - High Input Voltage up to 34 V
  - Selectable Debounce Filters From 0 ms to 3 ms
  - Flexible Input Current-Limited – 0.2 mA to 5.2 mA
  - Field Inputs Protected to 15-kV ESD
- **Single 5V Supply**
- **Output Drivers for External Status LEDs**
- **Cascadable for More Inputs in Multiples of Eight**

- **SPI-Compatible Interface**
- **Over-Temperature Indicator**

### APPLICATIONS

- **Industrial PCs**
- **Digital I/O Cards**
- **High Channel Count Digital Input Modules**
- **Decentralized I/O Modules**

### DESCRIPTION

The SN65HVS885 is an eight channel, digital-input serializer for high-channel density digital input modules in industrial and building automation. Operating from a 5V supply the device accepts field input voltages of up to 34V. In combination with galvanic isolators the device completes the interface between the high voltage signals on the field-side and the low-voltage signals on the controller side. Inputs signals are current limited and then validated by internal debounce filters.

With the addition of few external components, the input switching characteristic can be configured in accordance with IEC61131-2 for Type 1, 2 and 3 sensor switches.

Upon the application of load and clock signals, input data is latched in parallel into the shift register and afterwards clocked out serially.

Cascading of multiple devices is possible by connecting the serial output of the leading device with the serial input of the following device, enabling the design of high-channel count input modules. Multiple devices can be cascaded through a single serial port, reducing both the isolation channels and controller inputs required.

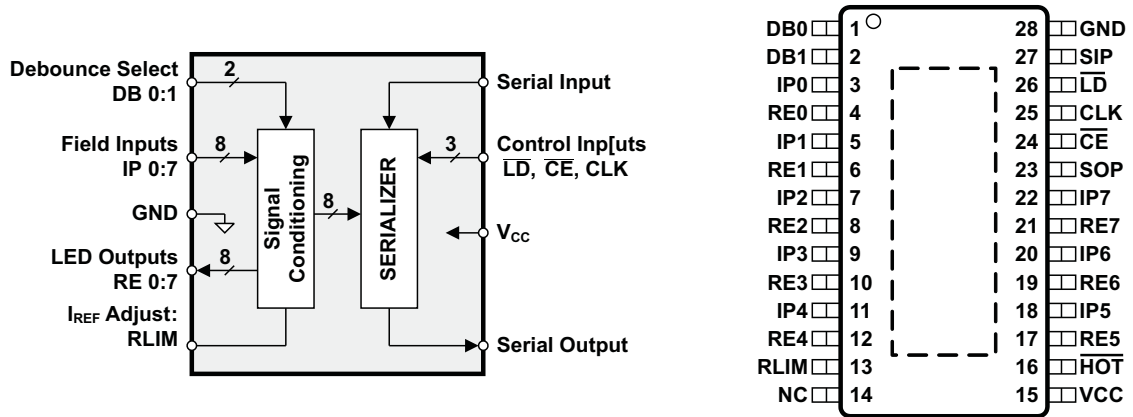
Input status can be visually indicated via constant current LED outputs. The current limit on the inputs is set by a single, external, precision resistor. An on-chip temperature sensor provides diagnostic information for graceful shutdown and system safety.

The SN65HVS885 is available in a 28-pin PWP PowerPAD™ package, allowing for efficient heat dissipation. The device is specified for operation at temperatures from –40°C to 125°C.

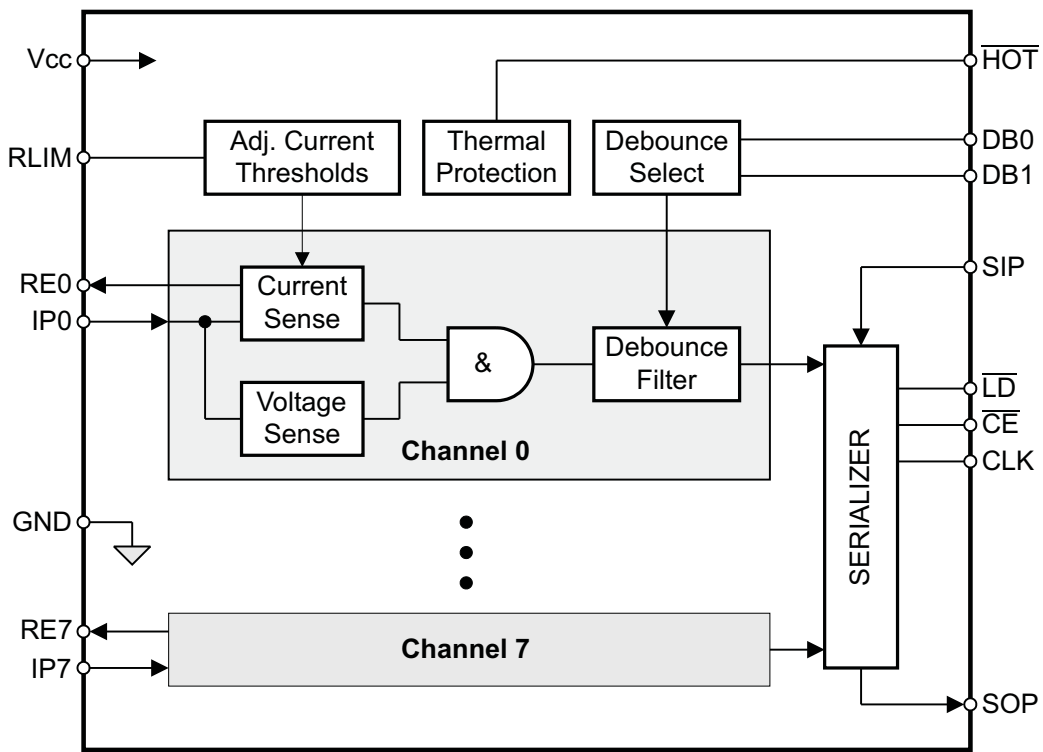


Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

PowerPAD is a trademark of Texas Instruments.



FUNCTIONAL BLOCK DIAGRAM



**TERMINAL FUNCTIONS**

TERMINAL		DESCRIPTION
PIN NO.	NAME	
1, 2	DB0, DB1	Debounce select inputs
3, 5, 7, 9, 11, 18, 20, 22	IPx	Input Channel x
4, 6, 8, 10, 12, 17, 19, 21	REx	Return Path x (LED drive)
13	RLIM	Current Limiting Resistor
14	NC	Not Connected
15	V <sub>CC</sub>	5 V Device Supply
16	$\overline{\text{HOT}}$	Over-Temperature Flag
23	SOP	Serial Data Output
24	$\overline{\text{CE}}$	Clock Enable Input
25	CLK	Serial Clock Input
26	$\overline{\text{LD}}$	Load Pulse Input
27	SIP	Serial Data Input
28	GND	Device Ground

## ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range (unless otherwise noted) <sup>(1)</sup>

		VALUE	UNIT		
V <sub>CC</sub>	Device power input	V <sub>CC</sub>	–0.5 to 6	V	
V <sub>IPx</sub>	Field digital inputs	IPx	–0.3 to 36	V	
V <sub>ID</sub>	Voltage at any logic input	DB0, DB1, CLK, SIP, $\overline{CE}$ , $\overline{LD}$	–0.5 to 6	V	
I <sub>O</sub>	Output current	$\overline{HOT}$ , SOP	±8	mA	
V <sub>ESD</sub>	Electrostatic discharge	Human-Body Model <sup>(2)</sup>	All pins	±4	kV
			IPx	±15	
		Charged-Device Model <sup>(3)</sup>	All pins	±1	kV
			Machine Model <sup>(4)</sup>	All pins	±100
P <sub>TOT</sub>	Continuous total power dissipation	See Thermal Characteristics table			
T <sub>J</sub>	Junction temperature		170	°C	

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) JEDEC Standard 22, Method A114-A.

(3) JEDEC Standard 22, Method C101

(4) JEDEC Standard 22, Method A115-A

## THERMAL CHARACTERISTICS

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
θ <sub>JA</sub>	Junction-to-air thermal resistance	High-K thermal resistance			35		°C/W
θ <sub>JB</sub>	Junction-to-board thermal resistance				15		°C/W
θ <sub>JC</sub>	Junction-to-case thermal resistance				4.27		°C/W
P <sub>D</sub>	Device power dissipation	V <sub>CC</sub> = 5 V, R <sub>IN</sub> = 0Ω, R <sub>LIM</sub> = 25 kΩ, RE0 – RE7 = GND, f <sub>CLK</sub> = 100 MHz	IP0-IP7 = 34V		1100		mW
			IP0-IP7 = 30V				
			IP0-IP7 = 24V				
			IP0-IP7 = 12V				

## RECOMMENDED OPERATING CONDITIONS

		MIN	TYP	MAX	UNIT
V <sub>CC</sub>	Device supply voltage	4.5	5	5.5	V
V <sub>IPL</sub>	Field input low-state input voltage	0		4	V
V <sub>IPH</sub>	Field input high-state input voltage	5.5		34	V
V <sub>IL</sub>	Logic low-state input voltage	0		0.8	V
V <sub>IH</sub>	Logic high-state input voltage	2.0		5.5	V
R <sub>LIM</sub>	Current limiter resistor	17	25	500	kΩ
f <sub>IP</sub> <sup>(1)</sup>	Input data rate	0		1	Mbps
T <sub>A</sub>	Device	–40		125	°C
T <sub>J</sub>				150	°C

(1) Maximum data rate corresponds to 0 ms debounce time, (DB0 = open, DB1 = GND), and R<sub>IN</sub> = 0 Ω

## ELECTRICAL CHARACTERISTICS

over full-range of recommended operating conditions (unless otherwise noted)

 all voltages measured against device ground, see [Figure 9](#)

PARAMETER		TERMINAL	TEST CONDITIONS	MIN	TYP	MAX	UNIT
<b>FIELD INPUTS</b>							
$V_{TH-(IP)}$	Low-level device input threshold voltage	IP0–IP7	$R_{LIM} = 25\text{ k}\Omega$	4.0	4.3		V
$V_{TH+(IP)}$	High-level device input threshold voltage			5.2	5.5		V
$V_{HYS(IP)}$	Device input hysteresis			0.9			V
$V_{TH-(IN)}$	Low-level field input threshold voltage	measured at field side of $R_{IN}$	$4.5\text{ V} < V_{CC} < 5.5\text{ V}$ , $R_{IN} = 1.2\text{ k}\Omega \pm 5\%$ , $R_{LIM} = 25\text{ k}\Omega$ , $T_A \leq 125^\circ\text{C}$	6	8.4		V
$V_{TH+(IN)}$	High-level field input threshold voltage			9.4	10		V
$V_{HYS(IN)}$	Field input hysteresis			1			V
$R_{IP}$	Input resistance	IP0–IP7	$3\text{ V} < V_{IPx} < 6\text{ V}$ , $R_{LIM} = 25\text{ k}\Omega$	0.2	0.63	1.1	k $\Omega$
$I_{IP-LIM}$	Input current limit	IP0–IP7	$R_{LIM} = 25\text{ k}\Omega$	3.15	3.6	4	mA
$t_{DB}$	Debounce times of input channels	IP0–IP7	DB0 = open, DB1 = GND	0			ms
			DB0 = GND, DB1 = open	1			
			DB0 = DB1 = open	3			
$I_{RE-on}$	RE on-state current	RE0–RE7	$R_{LIM} = 25\text{ k}\Omega$ , $RE_x = \text{GND}$	2.8	3.15	3.5	mA
<b>DEVICE SUPPLY</b>							
$I_{CC(VCC)}$	Supply current	$V_{CC}$	IP0 to IP7 = 24V, $RE_x = \text{GND}$ , All logic inputs open	6.5		10	mA
<b>LOGIC INPUTS AND OUTPUTS</b>							
$V_{OL}$	Logic low-level output voltage	SOP, $\overline{\text{HOT}}$	$I_{OL} = 20\text{ }\mu\text{A}$	0.4			V
$V_{OH}$	Logic high-level output voltage			$I_{OH} = -20\text{ }\mu\text{A}$	4		
$I_{IL}$	Logic input leakage current	DB0, DB1, SIP, LD, CE, CLK		-50	50		$\mu\text{A}$
$T_{OVER}$	Over-temperature indication			150			$^\circ\text{C}$
$T_{SHDN}$	Shutdown temperature			170			$^\circ\text{C}$

## TIMING REQUIREMENTS

over operating free-air temperature range (unless otherwise noted)

PARAMETER			MIN	TYP	MAX	UNIT
$t_{W1}$	CLK pulse width	See <a href="#">Figure 6</a>	4			ns
$t_{W2}$	$\overline{\text{LD}}$ pulse width	See <a href="#">Figure 4</a>	6			ns
$t_{SU1}$	SIP to CLK setup time	See <a href="#">Figure 7</a>	4			ns
$t_{H1}$	SIP to CLK hold time	See <a href="#">Figure 7</a>	2			ns
$t_{SU2}$	Falling edge to rising edge ( $\overline{\text{CE}}$ to CLK) setup time	See <a href="#">Figure 8</a>	4			ns
$t_{REC}$	$\overline{\text{LD}}$ to CLK recovery time	See <a href="#">Figure 5</a>	2			ns
$f_{CLK}$	Clock pulse frequency	See <a href="#">Figure 6</a>	DC		100	MHz

## SWITCHING CHARACTERISTICS

over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$t_{PLH1}$ , $t_{PHL1}$	CLK to SOP	$C_L = 15\text{ pF}$ , see <a href="#">Figure 6</a>			10	ns
$t_{PLH2}$ , $t_{PHL2}$	$\overline{\text{LD}}$ to SOP	$C_L = 15\text{ pF}$ , see <a href="#">Figure 4</a>			14	ns
$t_r$ , $t_f$	Rise and fall times	$C_L = 15\text{ pF}$ , see <a href="#">Figure 6</a>			6	ns

INPUT CHARACTERISTICS

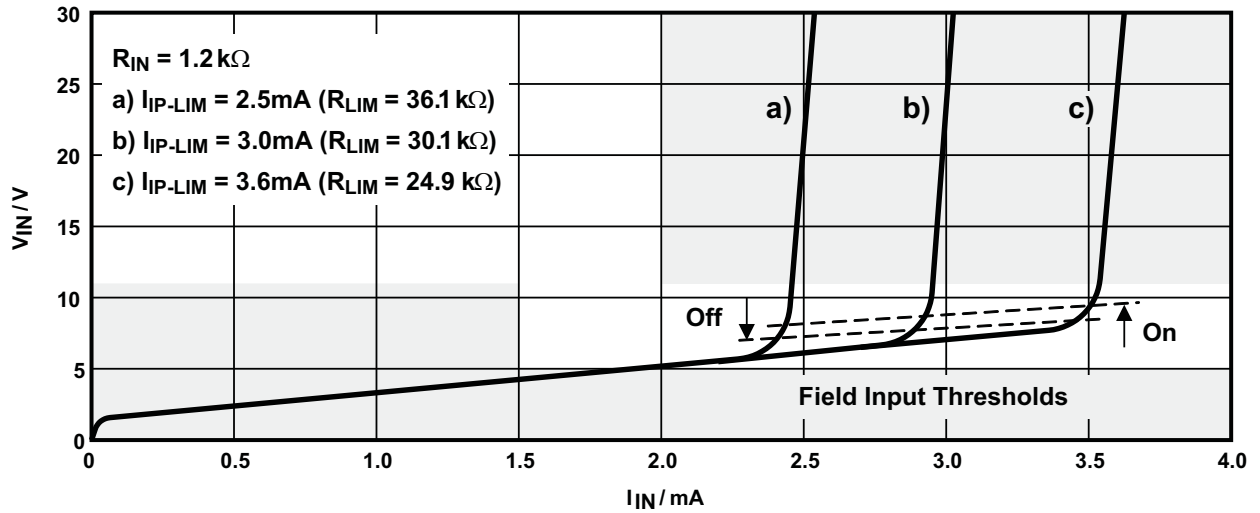


Figure 1. Typical Input Characteristics

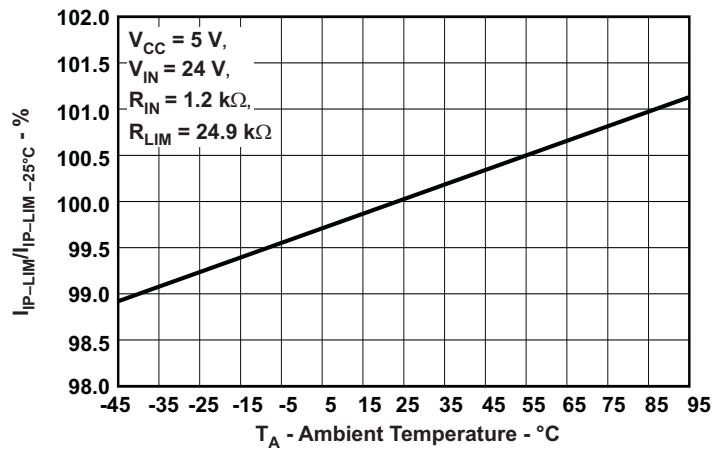


Figure 2. Typical Current Limiter Variation vs Ambient Temperature

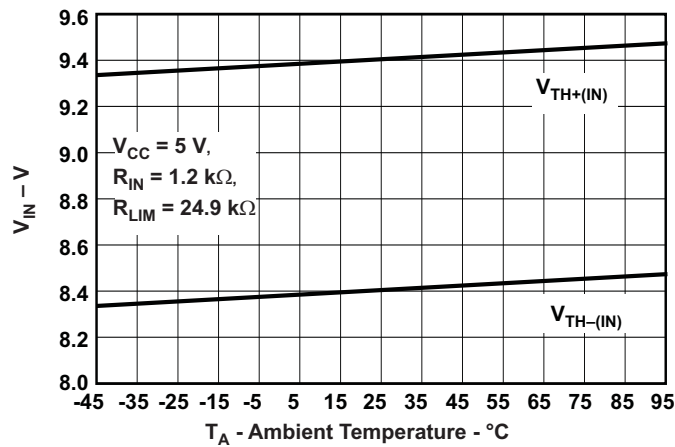


Figure 3. Typical Limiter Threshold Voltage Variation vs Ambient Temperature

## PARAMETER MEASUREMENT INFORMATION

### Waveforms

For the complete serial interface timing, refer to [Figure 17](#).

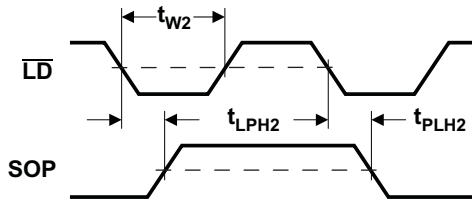


Figure 4. Parallel – Load Mode

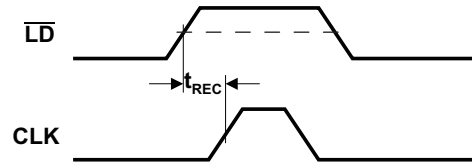


Figure 5. Serial – Shift Mode

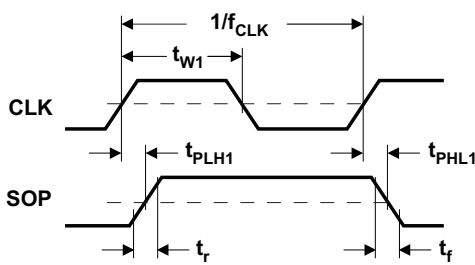


Figure 6. Serial – Shift Mode

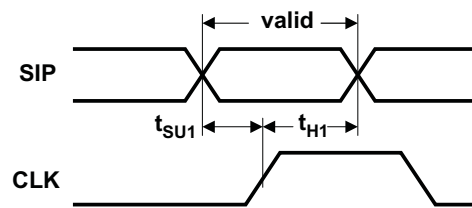


Figure 7. Serial – Shift Mode

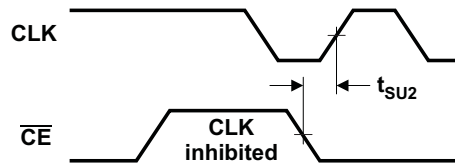


Figure 8. Serial – Shift Clock Inhibit Mode

### Signal Conventions

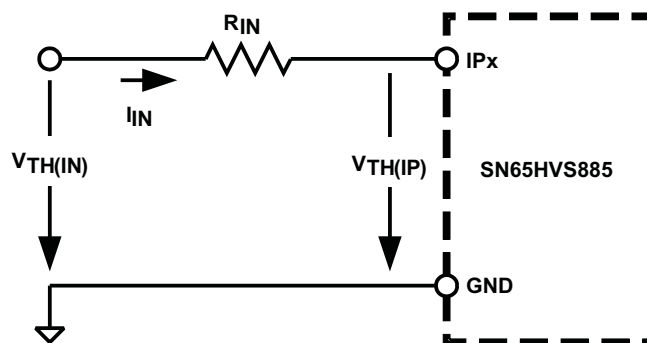
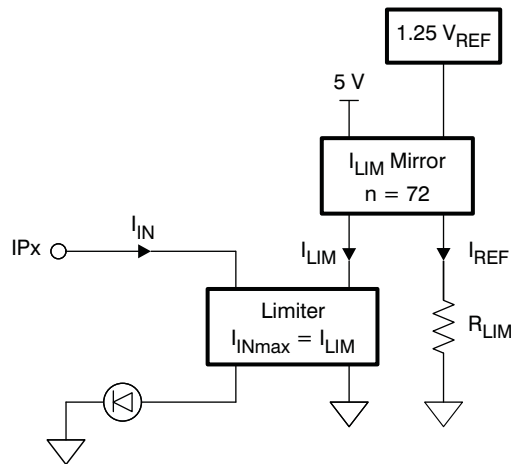


Figure 9. On/Off Threshold Voltage Measurements

## DEVICE INFORMATION

### Digital Inputs



**Figure 10. Digital Input Stage**

Each digital input operates as a controlled current sink limiting the input current to a maximum value of  $I_{LIM}$ . The current limit is derived from the reference current via  $I_{LIM} = n \times I_{REF}$ , and  $I_{REF}$  is determined by  $I_{REF} = V_{REF}/R_{LIM}$ . Thus, changing the current limit requires the change of  $R_{LIM}$  to a different value via:  $R_{LIM} = n \times V_{REF}/I_{LIM}$ .

Inserting the actual values for  $n$  and  $V_{REF}$  gives:  $R_{LIM} = 90 \text{ V} / I_{LIM}$ .

While the device is specified for a current limit of **3.6 mA**, (via  $R_{LIM} = 25 \text{ k}\Omega$ ), it is easy to lower the current limit to further reduce the power consumption. For example, for a current limit of **2.5 mA** simply calculate:

$$R_{LIM} = \frac{90 \text{ V}}{I_{LIM}} = \frac{90 \text{ V}}{2.5 \text{ mA}} = 36 \text{ k}\Omega$$

### Debounce Filter

The HVS885 applies a simple analog/digital filtering technique to remove unintended signal transitions due to contact bounce or other mechanical effects. Any new input (either low or high) must be present for the duration of the selected debounce time to be latched into the shift register as a valid state.

The logic signal levels at the control inputs, DB0 and DB1 of the internal Debounce-Select logic determine the different debounce times listed in the following truth table.

**Table 1. Debounce Times**

DB1	DB0	FUNCTION
Open	Open	3 ms delay
Open	GND	1 ms delay
GND	Open	0 ms delay (Filter bypassed)
GND	GND	Reserved



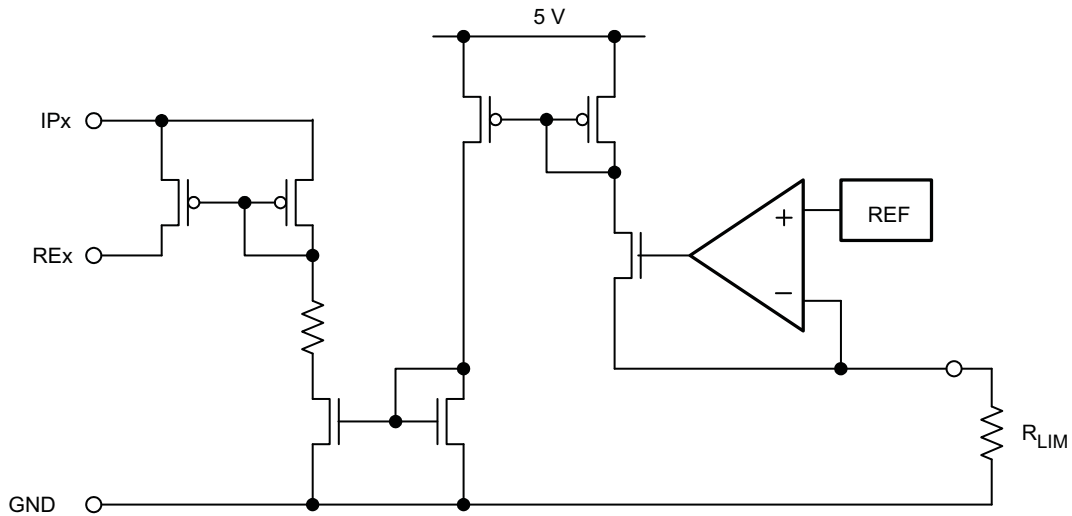


Figure 11. Equivalent Input Diagram

### Shift Register

The conversion from parallel input to serial output data is performed by an eight-channel, parallel-in serial-out shift register. Parallel-in access is provided by the internal inputs, PIP0–PIP7, that are enabled by a low level at the load input ( $\overline{LD}$ ). When clocked, the latched input data shift towards the serial output (SOP). The shift register also provides a clock-enable function.

Clocking is accomplished by a low-to-high transition of the clock (CLK) input while  $\overline{LD}$  is held high and the clock enable ( $\overline{CE}$ ) input is held low. Parallel loading is inhibited when  $\overline{LD}$  is held high. The parallel inputs to the register are enabled while  $\overline{LD}$  is low independently of the levels of the CLK,  $\overline{CE}$ , or serial (SIP) inputs.

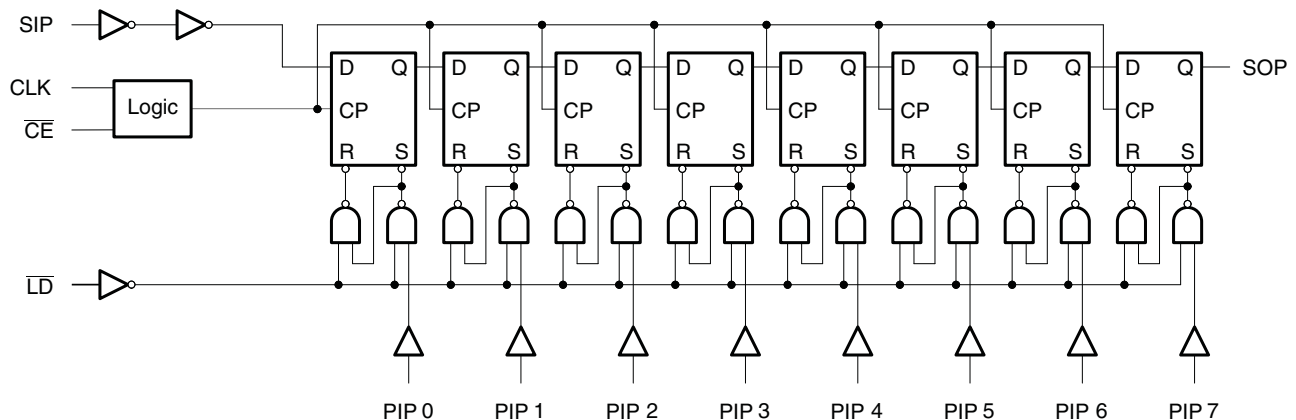


Figure 12. Shift Register Logic Structure

**Table 2. Function Table**

INPUTS			FUNCTION
$\overline{\text{LD}}$	CLK	$\overline{\text{CE}}$	
L	X	X	Parallel load
H	X	H	No change
H	↑	L	Shift <sup>(1)</sup>

(1) Shift = content of each internal register shifts towards serial outputs. Data at SIP is shifted into first register.

## Temperature Sensor

An on-chip temperature sensor monitors the device temperature and signals a fault condition if the temperature exceeds a first trip point at 150°C by pulling the  $\overline{\text{HOT}}$  output low. If the junction temperature continues to rise, passing a second trip point at 170 °C, all device outputs assume high impedance state.

A special condition occurs when the chip temperature exceeds the second temperature trip point due to an output short; the  $\overline{\text{HOT}}$  output buffer becomes high impedance, thus separating the buffer from the external circuitry. An internal 100-k $\Omega$  pulldown resistor, connecting the  $\overline{\text{HOT}}$ -pin to ground, is used as a "cooling down" resistor, which continues to provide a logic low level to the external circuitry.

## APPLICATION INFORMATION

### System-Level EMC

The SN65HVS885 is designed to operate reliably in harsh industrial environments. At a system level, the device is tested according to several international electromagnetic compatibility (EMC) standards.

In addition to the device internal ESD structures, external protection circuitry shown in Figure 13, can be used to absorb as much energy from burst- and surge-transients as possible.

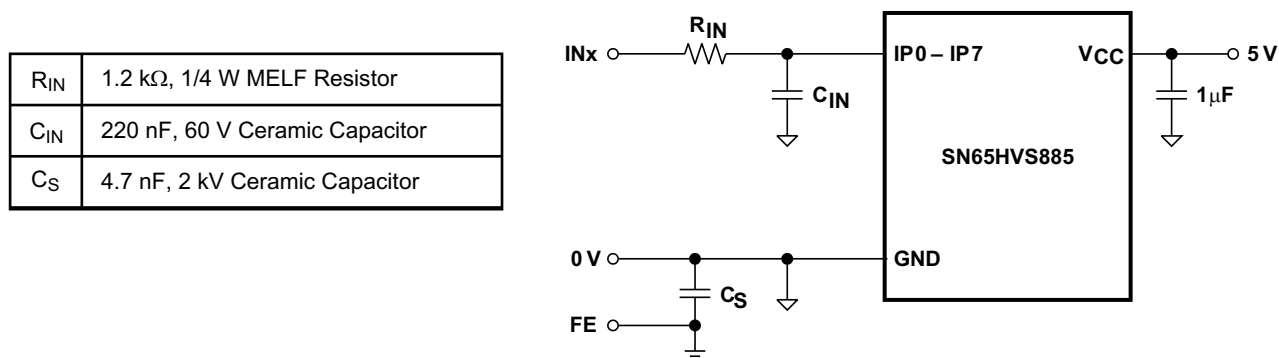


Figure 13. Typical EMC Protection Circuitry for Supply and Signal Inputs

### Input Channel Switching Characteristics

The input stage of the HVS885 is so designed, that for an input resistor  $R_{IN} = 1.2 \text{ k}\Omega$  the trip point for signaling an ON-condition is at 9.4 V at 3.6 mA. This trip point satisfies the switching requirements of IEC61131-2 Type 1 and Type 3 switches.

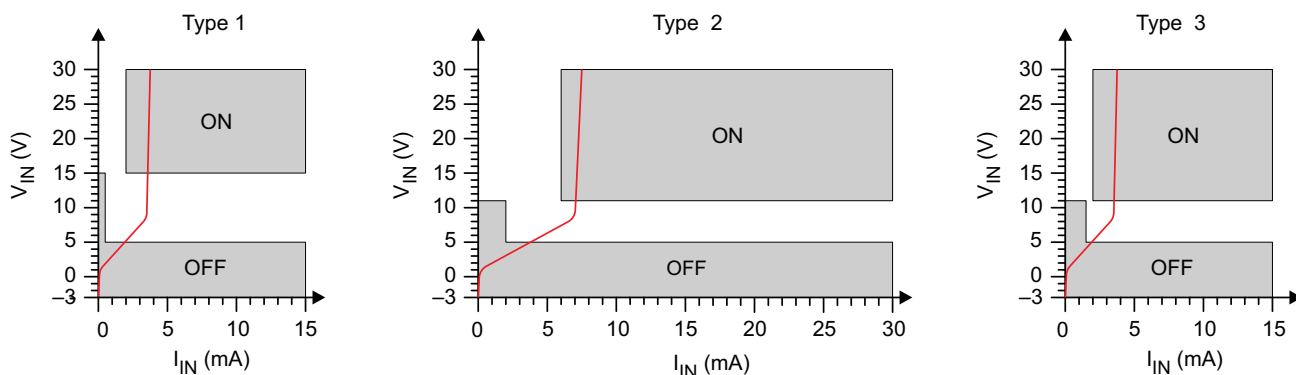


Figure 14. Switching Characteristics for IEC61131-2 Type 1, 2, and 3 Proximity Switches

For a Type 2 switch application, two inputs are connected in parallel. The current limiters then add to a total maximum current of 7.2 mA. While the return-path (RE-pin), of one input might be used to drive an indicator LED, the RE-pin of the other input channel should be connected to ground (GND).

Paralleling input channels reduces the number of available input channels from an octal Type 1 or Type 3 input to a quad Type 2 input device. Note, that in this configuration output data of an input channel is represented by two shift register bits.

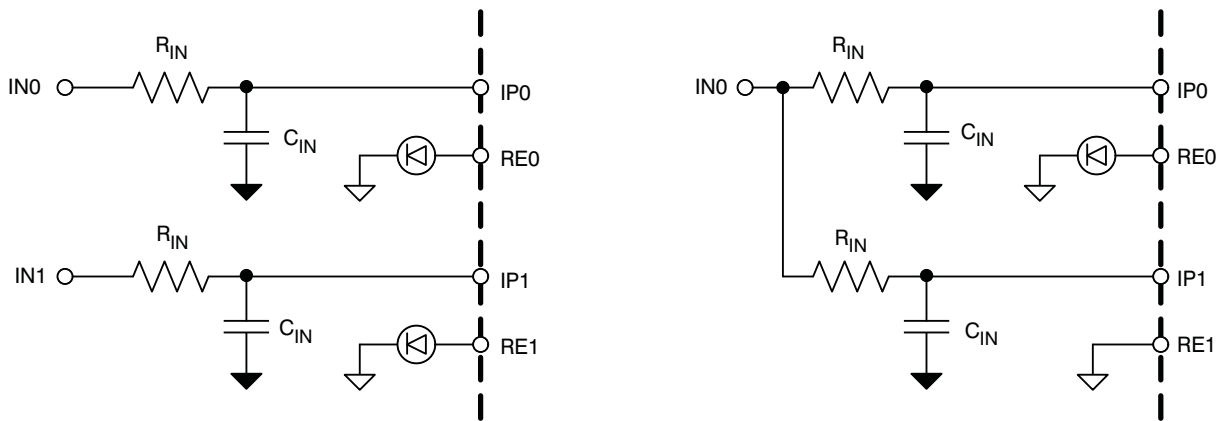


Figure 15. Paralleling Two Type 1 or Type 3 Inputs Into One Type 2 Input

### Digital Interface Timing

The digital interface of the SN65HVS885 is SPI compatible and interfaces, isolated or non-isolated, to a wide variety of standard micro controllers.

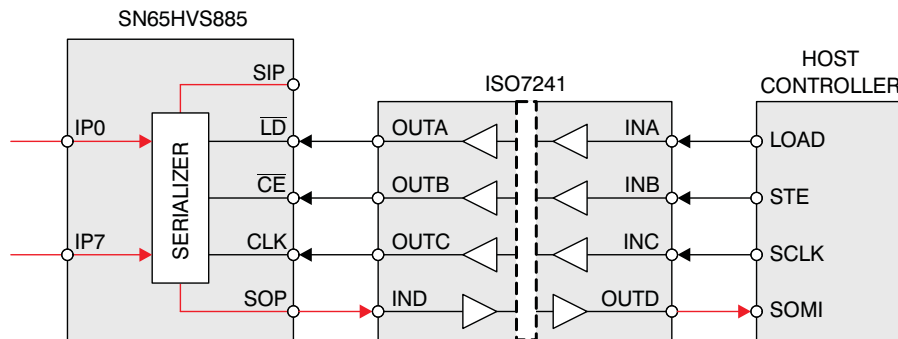


Figure 16. Simple Isolation of the Shift Register Interface

Upon a low-level at the load input,  $\overline{LD}$ , the information of the field inputs, IP0 to IP7 is latched into the shift register. Taking  $\overline{LD}$  high again blocks the parallel inputs of the shift register from the field inputs. A low-level at the clock-enable input,  $\overline{CE}$ , enables the clock signal, CLK, to serially shift the data to the serial output, SOP. Data is clocked at the rising edge of CLK. Thus after eight consecutive clock cycles all field input data have been clocked out of the shift register and the information of the serial input, SIP, appears at the serial output, SOP.

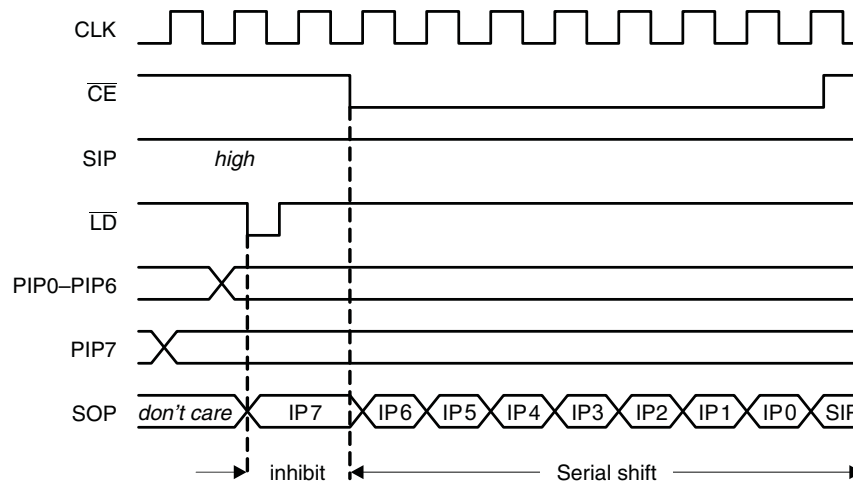


Figure 17. Interface Timing for Parallel-Load and Serial-Shift Operation of the Shift Register

### Cascading for High Channel Count Input Modules

Designing high-channel count modules require cascading multiple SN65HVS885 devices. Simply connect the serial output (SOP) of a leading device with the serial input (SIP) of a following device without changing the processor interface.

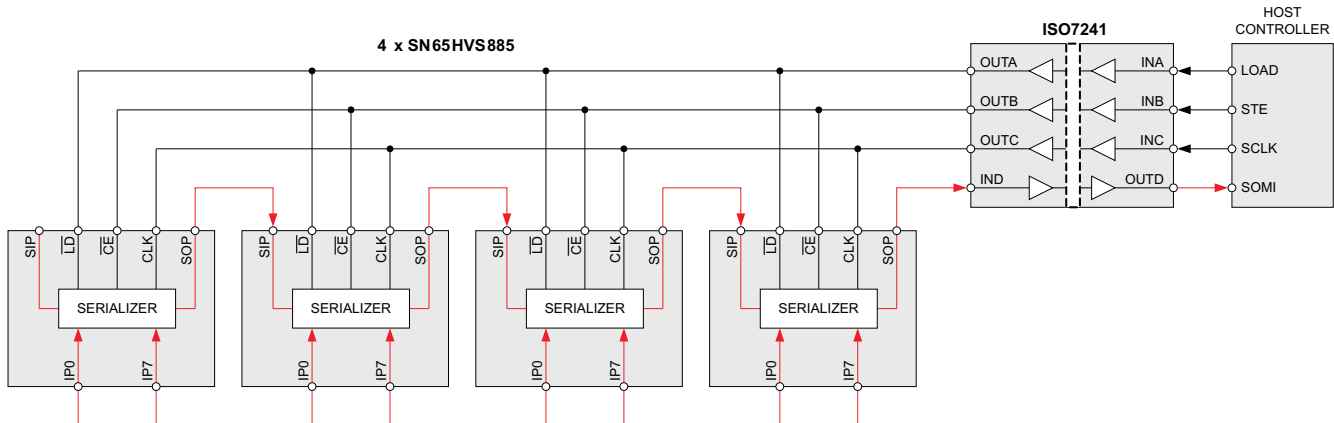


Figure 18. Cascading Four SN65HVS885 for a 32-Channel Input Module

Typical Digital Input Module Application

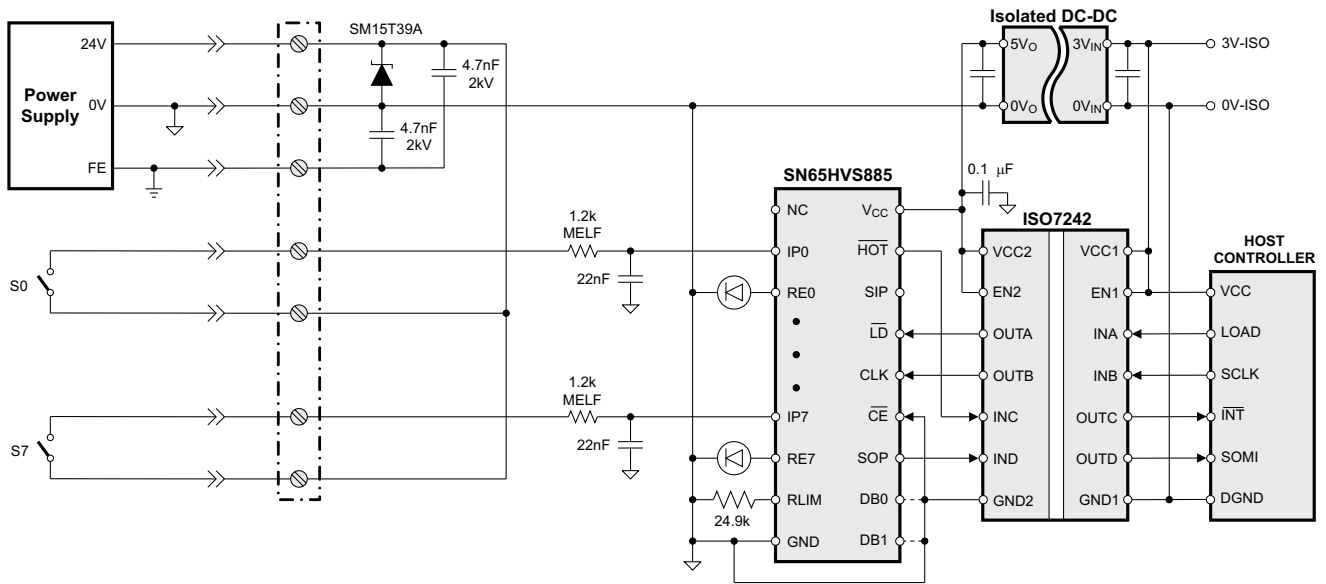


Figure 19. Typical Digital Input Module Application

**PACKAGING INFORMATION**

Orderable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	Eco Plan <sup>(2)</sup>	Lead/Ball Finish	MSL Peak Temp <sup>(3)</sup>
SN65HVS885PWP	ACTIVE	HTSSOP	PWP	28	50	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
SN65HVS885PWPR	ACTIVE	HTSSOP	PWP	28	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR

<sup>(1)</sup> The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBsolete:** TI has discontinued the production of the device.

<sup>(2)</sup> Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

**Green (RoHS & no Sb/Br):** TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

<sup>(3)</sup> MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

**Important Information and Disclaimer:**The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

**TAPE AND REEL INFORMATION**
**REEL DIMENSIONS**

**TAPE DIMENSIONS**


A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

**TAPE AND REEL INFORMATION**

\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN65HVS885PWPR	HTSSOP	PWP	28	2000	330.0	16.4	6.9	10.2	1.8	12.0	16.0	Q1



TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN65HVS885PWPR	HTSSOP	PWP	28	2000	367.0	367.0	38.0

# MECHANICAL DATA

PWP (R-PDSO-G28)

PowerPAD™ PLASTIC SMALL OUTLINE



4073225-6/1 05/11

- NOTES:
- All linear dimensions are in millimeters.
  - This drawing is subject to change without notice.
  - Body dimensions do not include mold flash or protrusions. Mold flash and protrusion shall not exceed 0.15 per side.
  - This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at [www.ti.com](http://www.ti.com) <<http://www.ti.com>>.
  - See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
  - Falls within JEDEC MO-153

PowerPAD is a trademark of Texas Instruments.

# THERMAL PAD MECHANICAL DATA

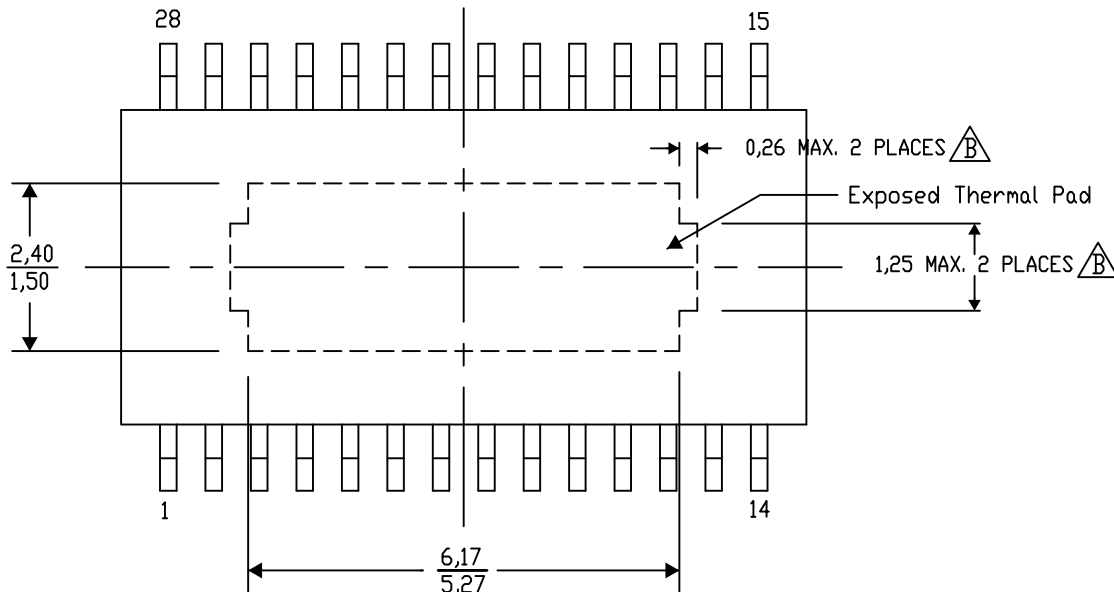
## PWP (R-PDSO-G28) PowerPAD™ SMALL PLASTIC OUTLINE

### THERMAL INFORMATION

This PowerPAD™ package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at [www.ti.com](http://www.ti.com).

The exposed thermal pad dimensions for this package are shown in the following illustration.



Top View

Exposed Thermal Pad Dimensions

4206332-33/AC 07/12

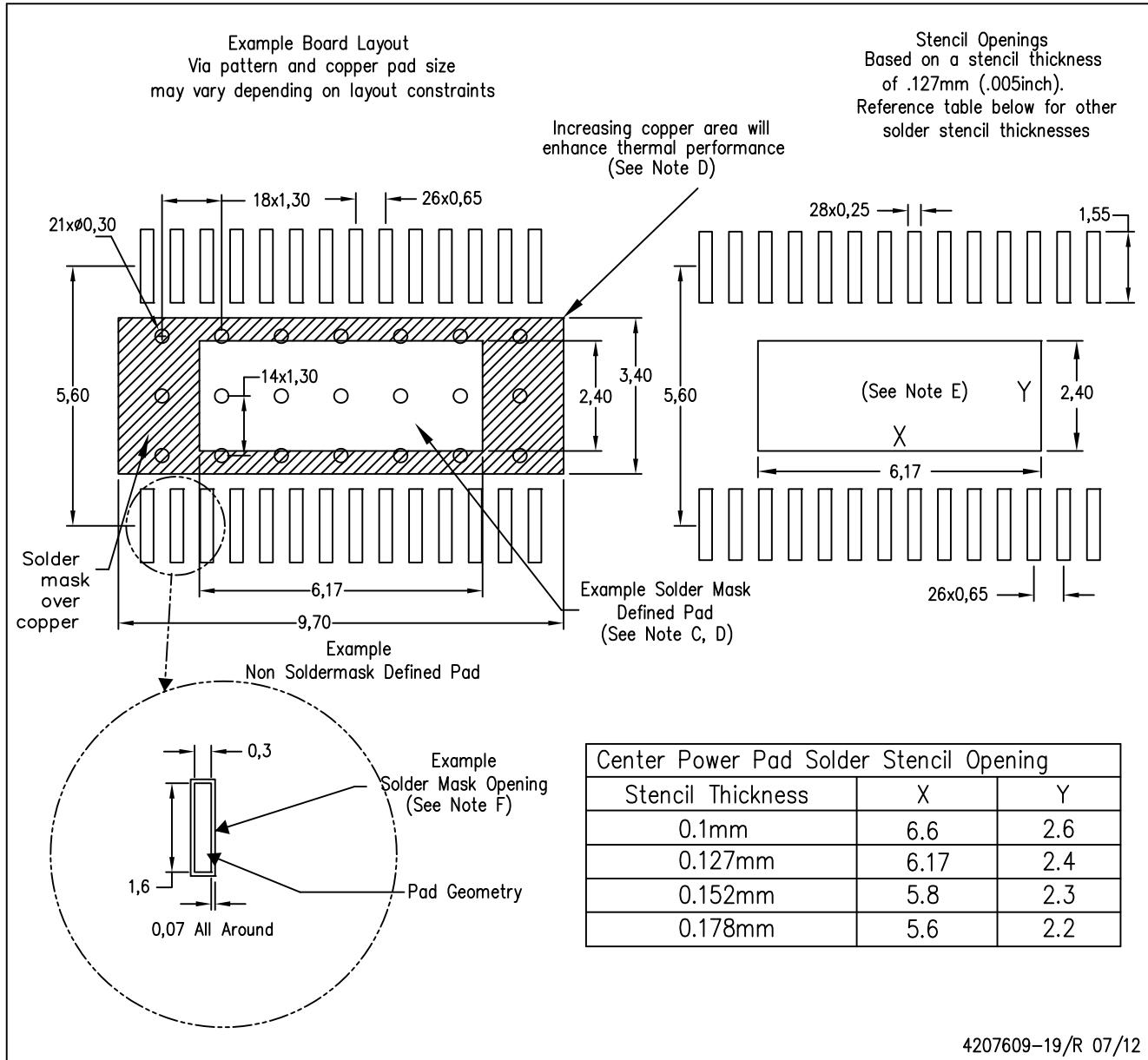
NOTE: A. All linear dimensions are in millimeters

 B. Exposed tie strap features may not be present.

PowerPAD is a trademark of Texas Instruments

PWP (R-PDSO-G28)

PowerPAD™ PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets.
- E. For specific thermal information, via requirements, and recommended board layout. These documents are available at [www.ti.com](http://www.ti.com) <<http://www.ti.com>>. Publication IPC-7351 is recommended for alternate designs. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil
- F. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

## IMPORTANT NOTICE

Texas Instruments Incorporated and its subsidiaries (TI) reserve the right to make corrections, enhancements, improvements and other changes to its semiconductor products and services per JESD46C and to discontinue any product or service per JESD48B. Buyers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. All semiconductor products (also referred to herein as "components") are sold subject to TI's terms and conditions of sale supplied at the time of order acknowledgment.

TI warrants performance of its components to the specifications applicable at the time of sale, in accordance with the warranty in TI's terms and conditions of sale of semiconductor products. Testing and other quality control techniques are used to the extent TI deems necessary to support this warranty. Except where mandated by applicable law, testing of all parameters of each component is not necessarily performed.

TI assumes no liability for applications assistance or the design of Buyers' products. Buyers are responsible for their products and applications using TI components. To minimize the risks associated with Buyers' products and applications, Buyers should provide adequate design and operating safeguards.

TI does not warrant or represent that any license, either express or implied, is granted under any patent right, copyright, mask work right, or other intellectual property right relating to any combination, machine, or process in which TI components or services are used. Information published by TI regarding third-party products or services does not constitute a license to use such products or services or a warranty or endorsement thereof. Use of such information may require a license from a third party under the patents or other intellectual property of the third party, or a license from TI under the patents or other intellectual property of TI.

Reproduction of significant portions of TI information in TI data books or data sheets is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. TI is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions.

Resale of TI components or services with statements different from or beyond the parameters stated by TI for that component or service voids all express and any implied warranties for the associated TI component or service and is an unfair and deceptive business practice. TI is not responsible or liable for any such statements.

Buyer acknowledges and agrees that it is solely responsible for compliance with all legal, regulatory and safety-related requirements concerning its products, and any use of TI components in its applications, notwithstanding any applications-related information or support that may be provided by TI. Buyer represents and agrees that it has all the necessary expertise to create and implement safeguards which anticipate dangerous consequences of failures, monitor failures and their consequences, lessen the likelihood of failures that might cause harm and take appropriate remedial actions. Buyer will fully indemnify TI and its representatives against any damages arising out of the use of any TI components in safety-critical applications.

In some cases, TI components may be promoted specifically to facilitate safety-related applications. With such components, TI's goal is to help enable customers to design and create their own end-product solutions that meet applicable functional safety standards and requirements. Nonetheless, such components are subject to these terms.

No TI components are authorized for use in FDA Class III (or similar life-critical medical equipment) unless authorized officers of the parties have executed a special agreement specifically governing such use.

Only those TI components which TI has specifically designated as military grade or "enhanced plastic" are designed and intended for use in military/aerospace applications or environments. Buyer acknowledges and agrees that any military or aerospace use of TI components which have **not** been so designated is solely at the Buyer's risk, and that Buyer is solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI has specifically designated certain components which meet ISO/TS16949 requirements, mainly for automotive use. Components which have not been so designated are neither designed nor intended for automotive use; and TI will not be responsible for any failure of such components to meet such requirements.

### Products

Audio	<a href="http://www.ti.com/audio">www.ti.com/audio</a>
Amplifiers	<a href="http://amplifier.ti.com">amplifier.ti.com</a>
Data Converters	<a href="http://dataconverter.ti.com">dataconverter.ti.com</a>
DLP® Products	<a href="http://www.dlp.com">www.dlp.com</a>
DSP	<a href="http://dsp.ti.com">dsp.ti.com</a>
Clocks and Timers	<a href="http://www.ti.com/clocks">www.ti.com/clocks</a>
Interface	<a href="http://interface.ti.com">interface.ti.com</a>
Logic	<a href="http://logic.ti.com">logic.ti.com</a>
Power Mgmt	<a href="http://power.ti.com">power.ti.com</a>
Microcontrollers	<a href="http://microcontroller.ti.com">microcontroller.ti.com</a>
RFID	<a href="http://www.ti-rfid.com">www.ti-rfid.com</a>
OMAP Mobile Processors	<a href="http://www.ti.com/omap">www.ti.com/omap</a>
Wireless Connectivity	<a href="http://www.ti.com/wirelessconnectivity">www.ti.com/wirelessconnectivity</a>

### Applications

Automotive and Transportation	<a href="http://www.ti.com/automotive">www.ti.com/automotive</a>
Communications and Telecom	<a href="http://www.ti.com/communications">www.ti.com/communications</a>
Computers and Peripherals	<a href="http://www.ti.com/computers">www.ti.com/computers</a>
Consumer Electronics	<a href="http://www.ti.com/consumer-apps">www.ti.com/consumer-apps</a>
Energy and Lighting	<a href="http://www.ti.com/energy">www.ti.com/energy</a>
Industrial	<a href="http://www.ti.com/industrial">www.ti.com/industrial</a>
Medical	<a href="http://www.ti.com/medical">www.ti.com/medical</a>
Security	<a href="http://www.ti.com/security">www.ti.com/security</a>
Space, Avionics and Defense	<a href="http://www.ti.com/space-avionics-defense">www.ti.com/space-avionics-defense</a>
Video and Imaging	<a href="http://www.ti.com/video">www.ti.com/video</a>

**TI E2E Community** [e2e.ti.com](http://e2e.ti.com)